

Pleated Filter Cartridges Series











www.filterek.com





COMPANY INTRODUCTION

FILTEREK PRODUCTS TECH CO., LTD as a member of FILTEREK Group, has been doing the filter products manufacturing, sales and technology supporting works for customers. We are the leading company in these fields owing to our many succeeded breakthroughs in the material development. We also built and run some integrated platforms such as melt blown fiber, polypropylene and polyester felts filter bags and nylon mesh bags. It makes us become the main vendors for industrial customers includes electronics, chemical, automobile, metallic and water treatment.

FILTEREK obey following principles in business operation: lay solid foundation for good faith, concern with customer demands, ensure yield of hi-quality products and unceasingly seek for new product innovation. FILTEREK will do our best to satisfy customer demands.





CONTENTS

Pleated Filter Cartridges Series

Pleated Cartridge Introduction	- 2
Available Pleated Cartridge Products	- 2
Pleated Cartridge Code Identification & Order Information	- 2
CPPL Polypropylene Pleated Filter Cartridges	3
DPPL&EPPL Polypropylene High Grades Filter Cartridges	5
SPPL Slurry-mate Polypropylene Filter Cartridges	7
CPES Polyethersulfone Membrane Filter Cartridges	9
HPES High-Flux Polyethersulfone Membrane Filter Cartridges	11
PTGA PTFE Membrane Filter Cartridges	.13
DPTA UHP Water Rinsed PTFE Membrane Filter Cartridges	15
GHTA Sterilizing Grade Filter Cartridges	-17
GHUE High-temperature Sterilizing Grade Filter Cartridges	-19



Pleated Cartridge Introduction:

FILTEREK polypropylene pleated filter cartridges is constructed of three polypropylene melt-blown superfine fiber membranes with differed fiber micron, hot spun-melt in the inner & outer polypropylene sheath after pleated and integrated. The filtration area is more than 10 times larger than normal standard depth filter cartridge. When liquid fluctuates, the membrane will cause no influence to removal rating. This is a fixed type of filter cartridge with better depth filtration stability.

Except PP pleated cartridges, Filterek also provide other materials includes Polyether-sulfone, PTFE and PVDF pleated cartridges. Generally, the material of inner & outer sheath is material of polypropylene. We also offer totally PTFE construction for some critical application.

P/N	MICRO RATIO														
CODE	0.1	0.2	0.45	0.5	0.65	1.0	1.2	2.5	5	10	20	50	75	100	
CPPL		A											A		
EPPL	A	A	A										A		
SPPL															
CPES															
HPES		A	A												
PTGA		A													
DPTA		A	A												
GHTA	A	A													Ċ
GHUE	A	A													

Available Products



All polypropylene pleated cartridges Polyethersulfone membrane filter cartridges Hydrophilic PTFE membrane filter cartridges

Hydrophobic PTFE membrane

Filter Cartridge Code Identification

CPPL:Polypropylene pleated Filter Cartridges

EPPL:Polypropylene high grades Filter cartridges

SPPL:Slurry-mate Polypropylene Filter Cartridges

CPES:Polyethersulfone Membrane Filter Cartridges

HPES:High-Flux Polyethersulfone Membrane Filter Cartridges

PTGA:PTFE Membrane Filter Cartridges

DPTA:UHP Water Rinsed PTFE Membrane Filter Cartridges

GHTA:Sterilizing grade Filter Cartridges

GHUE:High-temperature Sterilizing grade Filter Cartridges

CPPL Polypropylene Pleated Filter Cartridges Absolute Rated High Efficiency

CPPL Advantage Cartridges, made of pleated polypropylene microfiber, provide high efficiency and high purity filtration. The high submicron efficiency of the Advantage line makes it an ideal membrane pre-filter or cost-effective alternative to membrane cartridges in a wide range of applications. Advantage Pleated Cartridges are available in 0.2µm, 0.5µm, 1.2µm, 2.5µm, 5µm, 10μm, 20μm, 50μm, 75μm and 100μm absolute rated pore sizes (99.8% removal; β=500).

Features

- All-polypropylene media and construction meet a broad range of performance requirements.
- One-piece fused construction is 100% bonded for maximum cartridge integrity. ٠
- High surface area design provides superior flow rates and extended service life.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.
- Fixed pore construction provides ultimate particle retention efficiency.
- Maior end seal options are available to fit most vessel requirements.
- Advantage cartridges are non-fiber releasing.

Applications

- Chemicals
- Electronic
- Food & Beverage
- Magnetic Media
- Pharmaceuticals Cosmetics
- Medical
- Photographic
- Water treatment
- Restaurant water
- Trap filter for DI

Specifications

Filtration Ratings:

99.8% at 0.2µm,0.5µm,1.2µm, 2.5µm, 5µm, 10µm, 20µm, 50µm ,75µm and 100µm pore sizes

Materials of Construction:

- Type of Construction: integrally sealed, all-polypropylene pleated media supported by all-polypropylene construction
- Filter Media: composite, spun bonded /melt blown continuous polypropylene microfiber matrix
- ٠
- Pleat Support Layer (Upstream): polypropylene Pleat Drainage Layer (Downstream): polypropylene
- Media Support Core: high-strength polypropylene
- Media Protective Cage: molded polypropylene
- Pleat Pack Side Seal: fused polypropylene
- DOE Caps: polypropylene
- SOE Caps/O-Ring Adaptors: polypropylene

Length Factors

Length (in)	Length Factor
10	1.0
20	2.0
30	3.0
40	4.0

CPPL Cartridge Flow Factors (psid/gpm @ 1 cks)

Rating Flow (µm)	Factor
0.2	1.600
0.5	0.900
1.2	0.770
2.5	0.300
5.0	0.120
10	0.020
20	0.020
50	0.010
75	0.008
100	0.006







Maximum Recommended Operating Conditions:

- Temperature: 200°F (93°C)
- Temperature @ 35 psid: 160°F (71°C)
- Change Out △ P: 35 psid (2.4 bar)
 △ P @ Ambient 70°F (21°C): 70 psid (4.8 bar)
- △ P @ 200°F (93°C): 20 psid (1.4 bar)
- Flow Rate: 10 gpm (38 lpm) per 10 in length

Dimensions:

- Cartridge Outside Diameter: 2-11/16 in(68mm)
- Cartridge Inside Diameter:1-5/32 in(30mm)

Flow Rate and Pressure Drop Formulae:

 $\textit{Flow Rate (gpm)} = \frac{\textit{Clean } \triangle \textit{P x Length Factor}}{\textit{Viscosity x Flow Factor}}$

Clean $\triangle P = \frac{Flow Rate x Viscosity x Flow Factor}{V = Viscosity x Flow Factor}$ Length Factor

Notes:

- Clean △P is PSI differential at start.
 Viscosity is centistokes.
- 3. Flow Factor is $\triangle P/GPM$ at 1 cks for 10 in (or single).
- 4. Length Factors convert flow or $\triangle P$ from 10 in (Single length) to required cartridge length.

CPPL	-	002	-	10	-	S	-	С	
/		/		/		/		/	
ndustry polypropylene pleated cartridges		<i>Micron Ratio:</i> 002-0.2µт 005-0.5µт 01.2-1.2µт 02.5-2.5µт 05.0-5.0µт 010-10µт 020-20µт 050-50µт 075-75µт 100-100µт	Len 05 10 20 30 40	gth: -5" -10" -20" -30" -40"	Gasket N B-BUNA S-Silicon E-EPDM V-Viton	laterial:	Seal Mo A-Doubl B-Doubl C-Doubl D-Doubl 316L F-Doubl 316L G-Doubl 316L	del: e 226 O ring wit e 222 O ring wit le 222 O ring wit le 226 O ring wit e 222 O ring wit Stainless Steel Stainless Steel le 226 O ring wit Stainless Steel	h Flat end h Flat end h Bayonet h Bayonet h Flat end inner supporter h Bayonet inner supporter th Bayonet inner supporter
							H-Doubl	e open end with	flat O rings



DPPL&EPPL Polypropylene high grades Filter cartridges Quality, Economical Filtration for Critical Applications

DPPL&EPPL all polypropylene filter cartridges incorporate a unique combination of polypropylene melt blown and spun bonded media to provide high surface area, finish-free and non-fiber releasing filtration. DPPL cartridges is designed for food and pharmaceutical process. EPPL filter cartridges are well suited for broad range of fine particle and prefiltration application where purity, economy and reliability are critical such as micro-electronics process. All-polypropylene construction maximizes chemical resistance to acids base, salts, and most organic solvents.

Poly-Mate Pleated Cartridges are available in 0.1μm 0.2μm, 0.45μm, 1.2μm, 2.5μm, 5μm, 10μm, 20μm, 50μm ,75μm and 100μm absolute rated pore sizes (99.98% removal; ß=5000).

Features

- High efficiency rated for critical process applications (99.98% efficiency).
- High pleated surface area for extended service life, low pressure drop and high flow capacity.
- EPPL reinforced cartridge features 316L stainless steel core and polysulfone for high temperature and high pressure use with rigid outer cage supporting pleated media in backwash applications.
- Optional stainless steel O-ring adapter inserts provide added strength for in situ sterilization.
- EPPL filter cartridges are back-washable construction, reducing replacement maintenance and cartridge disposal costs.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.
- Rinsed with 15 megohm-cm UHP water for high purity. Non-fiber releasing.
- ISO9000 Certified Quality System.

Applications

- Food & Beverage
- Photographic
- High-Technology Coatings
- De-ionized Water
- R.O. Membrane Prefiltration
- Disposal Wells
- Process Water
- Fine Chemicals Amine
- Plating Chemicals
- Biologics
- Pharmaceuticals
- Fermentation
- Herbal Medicine
- Electronics

Specifications

Filtration Ratings:

 99.98% removal; K
 ⁻=5500 at 0.1μm 0.2μm, 0.45μm, 1.2μm, 2.5μm, 5μm, 10μm, 20μm, 50μm ,75μm and 100μm absolute rated pore sizes.

Effective Filtration Area:

• Up to 6.0 ft²/10 in (0.6m²/254mm)

Materials of Construction:

- Filter Media and Support Layers: Polypropylene
- Bonding Polymer: none, completely fusion-sealed
- Surface Treatment: none chemically inert and neutral.
 Media Protection: polymorphylana comp
- Media Protection: polypropylene cage.
 Support Coro: Polypropylene: Polypropylene.
- Support Core: Polypropylene; Polypropylene with stainless steel
 Pleat Pack Side Seal: fused polypropylene
- End Caps: polypropylene
- Seal:Buna-N, EPR, silicone, Viton, PTFE encapsulated Viton, O-rings,

Length Factors

Length (in)	Length Factor
10	1.0
20	2.0
30	3.0
40	4.0

Flow Factors (psid/gpm @ 1 cks)

Rating Flow (µm)	Factor
0.1	2.200
0.2	1.600
0.45	0.900
1.2	0.770
2.5	0.300
5.0	0.120
10	0.020
20	0.020
50	0.010
75	0.008
100	0.006





Recommended Operating Conditions:

- Polypropylene and polysulfone Cartridges: Change Out △ P: 35 psid (2.4 bar) Maximum Temperature: 200°F (93°C) Maximum Temperature @ 35 psid (2.4 bar): 125°F (52°C) Maximum △ P @ 70°F (21°C): 60 psid (4.1 bar) Maximum △ P @ 200°F (93°C): 10 psid (0.7 bar)
- Reinforced with stainless steel Cartridges: Change Out △ P: 35 psid (2.4 bar) Maximum Temperature: 200°F (93°C) Maximum Temperature @ 35 psid (2.4 bar): 200°F (93°C) Maximum △ P @ 70°F (21°C): 90 psid (6.1 bar) Maximum △ P @ 200°F (93°C): 35 psid (2.4 bar)

Dimensions:

- Cartridge Outside Diameter: 2-11/16 in (68mm)
 Cartridge Inside Diameter: 1-5/32in (30mm);
- **Recommended Maximum Flow Rate:** Maximum 10 gpm per 10 in length

Designed Flow Rate (in water):

• 2.5 gpm per 10 in length (9.5 lpm per 254mm)

Order Information and Selection Guide:

Flow Rate and Pressure Drop Formulae:

Flow Rate (gpm)= Clean $\triangle P \times Length$ Factor Viscosity x Flow Factor

 $Clean \ \triangle P = \frac{Flow \ Rate \ x \ Viscosity \ x \ Flow \ Factor}{Length \ Factor}$

Notes:

- 1. Clean $\triangle P$ is PSI differential at start.
- 2. Viscosity is centistokes.
- 3. Flow Factor is $\triangle P/GPM$ at 1 cks for 10 in (or single).
- 4. Length Factors convert flow or ${\scriptstyle\bigtriangleup} P$ from 10 in (Single
- length) to required cartridge length.

EPPL	-	001	-	10	-	S	-	С	
/		/		/		/		/	
EPPL-High purity		Micron Ratio:		Length:	Gaske	t Material:	Seal I	Model:	
grade cartridges		001-0.1µm		05—5"	B-BUN	IA	Α-Doι	ıble 226 O rir	ng with Flat end
for electonics.		002-0.2µm		10—10"	S-Silico	on	B-Doι	ıble 222 O rir	ng with Flat end
DPPL- high		045-0.45µm		20—20"	E-EPD	M	C-Dou	uble 222 O rir	ng with Bayonet
removal		01.2-1.2µm		30—30"	V-Vitor	7	D-Dou	uble 226 O rir	ng with Bayonet
efficency		02.5-2.5µm		40—40"			E-Doι	ıble 222 O rir	ng with Flat end
cartridges		05.0-5.0µm					316	SL Stainless S	Steel inner supporter
		010-10µm					F-Doi	ıble 222 O rin	ng with Bayonet
		020-20µm					316	SL Stainless S	Steel inner supporter
		050-50µm					G-Doi	uble 226 O rii	ng with Bayonet
		075-75µm					316	SL Stainless S	Steel inner supporter
		100-100µm					H-Doi	uble open end	d with flat O rings



SPPL Slurry-mate Polypropylene Filter Cartridges

SPPL CMP Slurry-Mate Filter Cartridges provide uniform slurry delivery while optimizing the chemical mechanical planarization of wafer interlayer dielectric (ILD) and tungsten and cooper metal layers. A unique proprietary melt blown media provides a particle classification effect, which improves service life while maintaining optimum polishing characteristics of alumina and silica based slurries.

Several particle classification matrices are available to match the wide range of CMP oxide and metal polishing slurries in recirculation and distribution loops as well as point-of-use CMP tools.

Features

- Classification matrix extends slurry life and maintains consistent slurry delivery.
- All polypropylene construction provides excellent compatibility for both acidic and basic slurries.
 Sieve-like filtration matrix provides sharp particle size cutoff to remove only agglomerated
- particles causing wafer surface damage.
- Heavy duty construction handles rigors of CMP process fluid conditions.
- Increase wafer yield by removing oversized, agglomerated or foreign particulate matter.
- Large Surface area provides high flux rate.
- Thermal bonding eliminates particle bypass.

Filterek's TQM system assures consistent performance.

- Several classification matrices are available to accommodate wide range of polishing slurry formulations.
- Fits standard and similar competitive filter vessels.

Applications

- Oxide Polishing Slurries:
- Point of Use
- Distribution
- Recirculation Loop
- Metal Polishing Slurries:
- Point of Use
- Distribution
- Recirculation Loop

Specifications

Particle Classification Codes:

• S01, S03, 05, 07, 09, 11, 13, 15

Materials of Construction:

- Filter Medium: Melt Blown Polypropylene
- Filter Medium Support: Polypropylene
- Structural Components: Natural polypropylene
 O Bing Material: EPDM Viten, PEAViten
- O-Ring Material: EPDM, Viton, PFA/Viton
- Gasket Material: Polyethylene Foam
- Sealing Method: Thermal bonding

Flow Factors (psid/gpm @ 1 cks per 10-inch cartridge)

Code	Flow Factors
01	1.00
03	0.75
05	0.50
07	0.13
09	0.03
11	0.02
13	0.01
15	0.01

+ P=Flow Rate X Viscosity (cks) X Flow Factor

Cartridge Selection Guide

Slurry Particle Size Range (micrometers)	Recommended Cartridge Code	Typical Application
0.05-0.1	01	
0.10-0.2	03	Point of Use
0.20-0.4	05	i onicor osc
0.50-1.0	07	
1.00-2.0	09	Distribution
2.00-4.0	11	Distribution
4.00-8.0	13	Desiroulation Lean
7.00-14.0	15	Recirculation Loop

Note: Cartridge selection based on removing particles larger than the slurry particle size range specified.





Maximum Recommended Operating Conditions:

- Temperature: 200°F(93°C) @ 10△ P (0.7 bar)
 Differential Pressure: 70 psi (4.8 bar) @ 77°F(25°C); 10 psi (0.7 bar) @ 200°F(93°C)
 Flow Rate: 10 gpm (38 lpm) per 10 in cartridge
- Changeout Net △ P: 10 psi (0.7 bar)

Dimensions:

- Diameter: 2.5 in (68mm)
- Lengths: 4-30 in (102-764mm)

SPPL	-	01	-	10	-	S	-	С	
/		/		/		/		/	
Slurry mate polypropylene Pleated cartridges	M 0 0 0 0 1 1 1 1 1	licron Ratio: 1-0.05~0.1µm 3-0.1~0.2µm 5-0.2~0.4µm 7-0.5~1.0µm 9-1.0~2.0µm 1-2.0~4.0µm 3-4.0~8.0µm 5-7.0~14.0µm		Length: 05—5" 10—10" 20—20" 30—30" 40—40"	Gasket M B-BUNA S-Silicon E-EPDM V-Viton VT-Viton v	a terial: vith PTFE	Seal Mod A-Double B-Double C-Double D-Double H-Double	el: 226 O ring wit. 222 O ring wit. 222 O ring wit. 226 O ring wit. open end with	h Flat end h Flat end h Bayonet h Bayonet flat O rings



CPES Polyethersulfone Membrane Filter Cartridges Pharmaceutical Grade Membrane Series

CPES Pharmaceutical Grade polyethersulfone membrane cartridges are validated, 0.1µm, 0.2µm,0.45µm and 0.65µm sterilizing-grade filters with a unique construction features a high-surface area design that allows for excellent flow rates and high particle removal efficiency. Hydrophilic polyethersulfone membrane cartridges require no pre-wetting and are ready to use. The filters are suitable for sterile filtration of fluids including buffers, biological fluids, tissue culture media, ophthalmic products and many others. This Grade is also ideal for final filtration of water and aqueous solutions in chemical process, food and beverage and bulk pharmaceutical applications.

Features

- Hydrophilic polyesthersulfone membrane for low adsorption and wide chemical compatibility.
- High surface area design provides excellent flow rates and extended filter life while maintaining high particle removal efficiency.
- High-strength construction tolerates up to 1 bard (14.5psid) differential pressure during steam-in-place sterilization.
- High-strength design allows for multiple autoclave cycles and extended use.
- Non-Pyrogenic per USP Bacterial Endotoxins(<0.25EU/ml)

Filterek's TQM System Assures Consistent Performance and Reliable Filtration

- Integrity-tested during manufacture.
- Identified by a lot number and a unique serial number for complete traceability of manufacturing history and for user's traceability system.
- Meets USP Biological Reactivity Test, in vivo, in accordance with USP Class VI-121°C Plastics Tests.
- Specifically designed to ensure cleanliness.
- Meets Total Organic Carbon and Water Conductivity per USP Purified Water, pH per USP Sterile Purified Water.

Applications

PI	harmaceutical	
•	Pufforo	

- Buffers
 Biologic
- Biologicals
 Tiagua authura ma
- Tissue culture media
 On http://www.endoweducto.com/actional/action
- Ophthalmic products

UHP Chemical

- Specialty Chemicals
- Bulk Photo-resists and Solvents

UHP Water

- Central PAD
- Polishing Stations

Food & Beverage

- Bottled Water
 Wine
- Vvine
 Beer
- Process Water
- Vinegar
- Asepic Packaged Liquids
- Edible Oils

Specifications

Dimensions:

- Diameter:2.70 in (6.8 cm)
- Lengths: 10-40 in (25-102cm)

Surface Area (10 in cartridge):

Minimum 6.5 ft²(0.6m²)

Materials of Construction:

- Membrane:
- Hydrophilic polyethersulfone Membrane
- Support/Drainage: polypropylene
- Structural Components: polypropylene
- Seal Material: various
- Sealing Method: thermal welding

Flow	Factors:	

Pore Size (µm)	GPM/1 PSID	LPM/1 BAR	PSID/ 1 GPM	Bar/ 1 LPM
0.1	1.2	66	0.85	0.015
0.2	1.8	99	0.56	0.010
0.45	3.5	192	0.29	0.005
0.65	5.5	301	0.18	0.003



9



Installation Rinse-In:

• Cartridges typically rinse to back ground resistivity in less than five minutes at 2 gpm /10" equivalent.

- Recommended Operating Conditions:
 Maximum Temperature: 176°F (80°C) @ 30△P (2.1 bar)
- Maximum Differential Pressure.
- Forward:
 - 70psi (4.8bar) @77°F (25°C) 30psi (2.1bar) @176°F (80°C)
- Reverse:

50psi (3.4bar) @77°F (25°C)

Sterilization/Sanitization Methods:

- Isopropy Alcohol
- Sodium Hydroxide
- Hydrogen Peroxide
- Hot Water:190°F (88°C) @ 5 psid (0.3 bar)
 Autoclave: 250°F (121°C) for 30 minutes at 15 psi (1.0 bar)
- In Situ Steam: 284°F (140°C) for 60 minutes at 15 psi (1.0 bar)
- Chlorine
- Sodium Hypochlorite
- Sanitizing Agents (see Materials Selection Guide, Bulletin SCI-210)

CPES	- 001	- S -	10	- S	- C
/	/	/	/	/	/
Hydrophilic Polyethersulfone membrane	Micron Ratio: 001-0.1µт 002-0.2µт 04.5-0.45µт 06.5-0.65µт	<i>Construction:</i> S-Single layer of membrane D-Double layer of membrane	Length: 05—5" 10—10" 20—20" 30—30"	<i>Gasket Material:</i> B-BUNA S-Silicon E-EPDM V-Viton	Seal Model: A-Double 226 O ring with Flat end B-Double 222 O ring with Flat end C-Double 222 O ring with Bayonet D-Double 226 O ring with Bayonet E-Double 222 O ring with Flat end 316L Stainless Steel inner supporter F-Double 222 O ring with Bayonet 316L Stainless Steel inner supporter G-Double 226 O ring with Bayonet 316L Stainless Steel inner supporter H-Double open end with flat O rings





HPES High-Flux Polyethersulfone Membrane Filter Cartridges

HPES high flux polyethersulfone membrane cartridges provide superior flow rates over the competition. The unique construction features a high-surface area design that allows for excellent flow rates and high particle removal efficiency. Filterek's patented hydrophilic polyethersulfone membrane cartridges offer additional 40% flowrate capacity comparing with those competitions. HPES require no pre-wetting and are ready to use. The Ultra-Pure Polyethersulfone Membrane Series of filter cartridges meets or exceeds requirements for the filtration of UHP liquids used in the fabrication of state-of-the-art microelectronic devices.

The Mega-Pure Polyethersulfone Membrane Series is available in 0.1µm,0.2µm and 0.45µm pore sizes.

Features

- High surface area design provides excellent flow rates and extended filter life while maintaining high particle removal efficiency.
- Rinsed to 18 megohm-cm resistivity with UHP water.
- Provides broad chemical compatibility.
- Manufactured in a clean room environment.
- Patented pore structure offer more than 40% flow rates. Extended life and save change out cost.
- 4 series products are available. They are accurate for application of Food & Beverages, Pharmaceuticals, Electronics, photovoltaics and Semiconductor

Filterek's TQM System Assures Consistent Performance and Reliable Filtration

- Strict quality control measures include rigorous testing for rinse up, shedding, flow rate and extractable levels.
- Integrity-tested and testable in situ.
- Thermally welded, eliminating adhesive extractable.
- Biosafe in accordance with USP Class VI-121°C Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.
 Flow Factors:

Appl	ications
------	----------

Pore Size (µm)	GPM/1 PSID	LPM/1 BAR	PSID/ 1 GPM	Bar/ 1 LPM
0.1	1.8	99	0.56	0.010
0.2	3.5	192	0.29	0.005
0.45	5.5	301	0.18	0.003

Point-of-Use UHP Chemical

UHP WaterCentral PADPolishing Stations

- Specialty Chemicals
- Point-of-use
- Bulk Photoresists and Solvents

Electronics

- Semiconductor
- Optical Disks
- Printed Circuits
- Data storage
- Photovoltaics
- Display

Specifications

Dimensions:

- Diameter:2.70 in (6.8 cm)
- Lengths: 10-40 in (254-1020cm)

Surface Area (10 in cartridge):

Minimum 6.5 ft²(0.6m²)





Recommended Operating Condition:

• Maximum Temperature: 176°F (80°C) @ 30△P (2.1 bar) Maximum Differential Pressure.

Forward: 70psi (4.8bar) @77°F (25°C)

30psi (2.1bar) @176°F (80°C)

Reverse:

50psi (3.4bar) @77°F (25°C)

PS & ES series Integrity Test:

- Bubble Point (in UHP water):
 - 0.1µm>=70 psig (3.1 bar)
 - 0.2µm>=45 psig (2.8 bar)
 - 0.45µm>=24 psig (1.7 bar)
- Diffusion Rate (10 in cartridge):
 - 0.1µm<=33cc/min at 40 psig (2.7 bar)
 - 0.2µm<=33cc/min at 30 psig (2.0 bar) 0.45µm<=33cc/min at 15 psig (1.0 bar)

Materials of Construction:

- Membrane: Hydrophilic polyethersulfone Membrane
- Support/Drainage: polypropylene
- Structural Components: polypropylene
- Seal Material: various
- · Sealing Method: thermal welding

PD & ED Integrity Test:

- Bubble Point (in UHP water): 0.1µm>=70 psig (3.4 bar) 0.2µm>=45 psig (3.1 bar) 0.45µm>=24 psig (2.1 bar)
- Diffusion Rate (10 in cartridge):
- 0.1µm<=33cc/min at 40 psig (2.9bar) 0.2µm<=33cc/min at 30 psig (2.3 bar) 0.45µm<=33cc/min at 15 psig (1.2 bar)

S

Order Information and Selection Guide:

HPES

/ Hydrophilic Polyethersulfone membrane 002-0.2µm 04.5-0.45µm

/ Micron Ratio: 001-0.1µm

001

Grade: PS-Single layer, Food and pharmaceuticals grade ES-Single layer, Electronics grade PD-Double layer, Food and pharmaceuticals grade

PS

ED-Double layer. Electronics grade

/ / Length: Gasket Material: 05—5" B-BUNA 10—10" S-Silicon E-EPDM 20—20" 30—30" V-Viton

10

Seal Model:

С

A-Double 226 O ring with Flat end B-Double 222 O ring with Flat end C-Double 222 O ring with Bayonet D-Double 226 O ring with Bayonet E-Double 222 O ring with Flat end 316L Stainless Steel inner supporter F-Double 222 O ring with Bayonet 316L Stainless Steel inner supporter G-Double 226 O ring with Bayonet 316L Stainless Steel inner supporter H-Double open end with flat O rings





PTGA PTFE Membrane Filter Cartridges

PTGA PTFE membrane filter cartridges perform at the highest flow rate to provide the cleanest fluids at the lowest possible cost. Filterek's unique PTFE membrane construction serves as a low-cost in less aggressive applications and maintains broad chemical compatibility with low extractable levels and high particle retention rates.

The PTGA Series is available in 0.1µm,0.2µm,0.45µm and 1µm pore sizes.

Features

Superior PTFE Membrane Yields Maximum Filtration Results

- High flow rates and optimized surface area reduce processing time and filter consumption.
- Rinsed with 15 megohm-cm UHP water for high purity. Non-fiber releasing.
- All-polypropylene component construction complemented by a variety of O-ring seals withstands demanding operating parameters.
- Narrow pore size distribution ensures the ultimate in retention and flow rate.
- Naturally hydrophilic membrane maintains water based fluid pass with large flowrate.
- Available pre-wetted for immediate use in process

Filterek's TQM System Assures Consistent Performance and Reliable Filtration

- Strict quality control measures include rigorous testing for rinse up, shedding, flow rate and extractable levels.
- Integrity-tested and testable in situ.
- Thermally welded, eliminating adhesive extractable.
- Bio safe in accordance with USP Class VI-121°C Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

Applications

Pharmaceutical	Pore Size (µm)	GPM/1 PSID	LPM/1 BAR	PSID/ 1 GPM	Bar/ 1 LPM
Tank Vents Silveting of Conservation	0.1	3.0	164	0.33	0.006
Filtration of Compressed Gases Filtration of Solvents	0.2	4.5	247	0.22	0.004
Process Gases	0.45	6.5	356	0.15	0.003
 Bulk and Point-of-use gases Compressed Air 	1	7.5	411	0.13	0.002

Flow Factors:

Food & Beverage

- Sterile Venting of Holding Tanks
- Sterile CO2 Filtration
- Microbial Control of Inlet Air for Bioprocessing of Foods

Chemicals

- Solvents
- Bulk Filling
- Acids

Specifications

Dimensions:

- Diameter:2.70 in (6.8 cm)
- Lengths: 10-40 in (25-102cm)

Surface Area (10 in cartridge):

• *Minimum* 7.5 ft²(0.7m²)

Endotoxins:

• <0.25 EU/ml

Materials of Construction:

- Membrane: hydrophilic PTFE
- Membrane Support/Drainage: polypropylene
- Structural Components: polypropylene
- Seal Material: various
- Sealing Method: thermal welding



316L Stainless Steel inner supporter H-Double open end with flat O rings

Integrity Test:

 Bubble Point (100% IPA): 0.1μm>=24 psig (1.7 bar) 0.2μm>=16 psig (1.1 bar) 0.45μm>=6 psig (0.4 bar) 1μm>=3 psig (0.2 bar)

Recommended Operating Conditions:

- Maximum Temperature: 176°F (80°C) @ 30 △ P (2.1 bar)
- Maximum Differential Pressure.
 Forward: 70psi (4.8bar) @77°F (25°C) 30psi (2.1bar) @176°F (80°C) Reverse:

50psi (3.4bar) @77°F (25°C)

Order Information and Selection Guide:



70% IPA 10% Hydrogen Peroxide

15 psi (1.0 bar)

Sterilization/Sanitization Methods:

• Autoclave or in situ Steam: 250°F (121°C) for 30 minutes at





DPTA UHP Water Rinsed PTFE Membrane Filter Cartridges Ultra-Pure Membrane Series

DPTA PTFE membrane filter cartridges provide unsurpassed flow rate capability. DPTA is made of Ultra-Pure PTFE membrane and outperforms all competitive ones of the same rating at a ratio of 0.1 to 1µm, thus reducing the number of cartridges and housings required. The Ultra-Pure PTFE Membrane is hydrophilic products. DPTA filter cartridges meets or exceeds requirements for the filtration of UHP liquids used in the fabrication of state-of-the-art microelectronic devices. P series is single layer products and its retention efficiency is up to 99.99%. E series is made with double layers membrane and retention efficiency is near 99.998%.

The Ultra-Pure PTFE Membrane Series is available in $0.1\mu m$, $0.2\mu m$, $0.45\mu m$ and $1\mu m$ pore sizes. The PTGA Series is available in $0.1\mu m$, $0.2\mu m$, $0.45\mu m$ and $1\mu m$ pore sizes.

Features

Superior PTFE Membrane Yields Maximum Filtration Results

- High flow rates and reduced pressure drops for improved filtration efficiency.
- Rinsed with 18 megohm-cm resistivity with UHP water.
- Large, high-purity filtration area for maximum yields.
- Narrow pore size distribution ensures the ultimate in retention and flow rate.
- Available prewetted for immediate use in process

Filterek's TQM System Assures Consistent Performance and Reliable Filtration

- Strict quality control measures include rigorous testing for rinse up, shedding, flow rate and extractable levels.
- Integrity-tested and testable in situ.
- Thermally welded, eliminating adhesive extractables.
- Biosafe in accordance with USP Class VI-121°C Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.
- Bio safe in accordance with USP Class VI-121°C Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

Applications

UHP Chemicals

- Acids
- Solvents
- Photoresists
- Tank Vents
- Etchants
- AlkaliDevelopers
- Developers
 String a set
- Strippers
 Booiroulat
- Recirculation
 Wet-Etch Systems
- Rinse Baths
- Process Gases & Compressed Air
- Polymer Filtration

Pharmaceutical

- Tank Vents
- Filtration of Compressed Gases
- Filtration of Solvents

Specifications

Dimensions:

- Diameter:2.70 in (6.8 cm)
 Lengths: 10-40 in (25-102cm)
- Curfo an Area (40 in contrider)

Surface Area (10 in cartridge): • Minimum 7.5 ft²(0.7m²)

Endotoxins:

<0.25 EU/ml</p>

Flow Factors:

Pore Size (µm)	GPM/1 PSID	LPM/1 BAR	PSID/ 1 GPM	Bar/ 1 LPM
0.1	2.9	166	0.34	0.006
0.2	4.7	251	0.21	0.004
0.45	6.4	352	0.16	0.003
1	7.8	408	0.13	0.002





Materials of Construction:

- Membrane: hydrophilic PTFE
- Membrane Support/Drainage: polypropylene
- Structural Components: polypropylene
- Seal Material: various
- Sealing Method: thermal welding

Integrity Test: • Bubble Point (100% IPA): 0.1µm>=24 psig (2.6 bar) 0.2µm>=16 psig (2.1 bar) 0.45µm>=6 psig (0.4 bar) $1\mu m > = 3 psig (0.2 bar)$

Recommended Operating Conditions:

- Maximum Temperature: 176°F (80°C) @ 30△P (2.1 bar)
- Maximum Differential Pressure. Forward:

70psi (4.8bar) @77°F (25°C) 30psi (2.1bar) @176°F (80°C) Reverse:

50psi (3.4bar) @77°F (25°C)

DPGA	-	Ρ	-	001	-	10	-	S	-	С	
/		/		/		/		/		/	
Hydrophilic PTFE membrane	P-Sin E-Dou	gle layer ıble layers	Mic 001 002 004 010	ron Ratio: -0.1μm -0.2μm -0.45μm -1.0μm	Le 05 10 20 30 40	ngth: —5" —10" —20" —30" —40"	Gasket B-BUN/ S-Silico E-EPDI V-Viton	t Material: 4 m M	Seal Mod A-Double B-Double C-Double D-Double 316L Si F-Double 316L Si G-Double 316L Si H-Double	el: 226 O ring with F 222 O ring with F 222 O ring with F 226 O ring with F 222 O ring with F tainless Steel inn 222 O ring with F tainless Steel inn 226 O ring with file tainless Steel inn open end with file	Flat end Flat end Bayonet Bayonet Flat end er supporter Bayonet er supporter Bayonet er supporter at O rinas



GHTA Sterilizing grade Filter Cartridges. Single layer and Double layers configuration offer flexible choice for users Hydrophobic Filters for Sterile Gas and Vent Applications

GHTA polytetrafluoroethylene (PTFE) membrane filter cartridges are designed to completely remove bacteria, viruses from air and gas streams, even in the presence of humidity and moisture. Unsurpassed flow rate capability membranes are pleated into sanitary single open-ended cartridges. GHTA filters are built to withstand adverse in situ steam conditions in either the forward or reverse direction. It is suitable for ferment tanks' inlet air and exhaust venting, sterile process air, sterile venting tanks, lyophilizers and autoclaves. Its ultra pure manufacturing process also guarantee it is widely used in the gas purifying process in microelectronics.

The Ultra-Pure PTFE Membrane Series is available in 0.1µm and 0.2µm pore sizes.

Features

Superior PTFE Membrane Yields Maximum Filtration Results

- High flow rates and low pressure drops
- Rinsed with 18 megohm-cm resistivity with UHP water.
- 100% bacteria retentive in liquids. 100% virus retentive in gases.
- Narrow pore size distribution ensures the ultimate in retention and flow rate.
- Thermally welded, eliminating adhesive extractable.
- It is manufactured for use in conformance with CGMP

Filterek's TQM System Assures Consistent Performance and Reliable Filtration

- Non-Pyrogenic per USP Bacterial Endotoxins(<0.25EU/ml)
- Individually tested and serialized. Certificate of Test is provided.
- Thermally welded, eliminating adhesive extractables.
- Biosafe in accordance with USP Class VI-121°C Plastics Tests.
- Specifically designed to ensure cleanliness.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

Applications

Microelectronics

- Process Gases & Compressed Air
- Polymer Filtration

Pharmaceutical

- Equipments and Tanks' inlet and Vents
- Sterile process Gases and air

Specifications

Dimensions:

- Diameter:2.70 in (68 mm)
- Lengths: 5-40 in (127-1016mm)

Surface Area (10 in cartridge):

• Minimum 7.5 ft²(0.7m²)

Materials of Construction:

- Membrane: hydrophobic PTFE membrane
- Support/Drainage: polypropylene
- Structural Components:
- polypropylene
- Seal Material: various
- Sealing Method: thermal welding

Removal Ratings:

Size	Air and Gases(Particles)	Liquids(Sterilizing)		
00A	0.002µm	0.1µm		
00B	0.003µm	0.2µm		

Flow Factors(Vent):

Size (µm)	Nm³/hr@1 PSID	PSID @100Nm³/hr
0.1	65	1.2
0.2	80	1.5

Flow Factors(2.1bar):

Size (µm)	Nm³/hr@1 PSID	PSID @100Nm³/hr
0.1	120	0.8
0.2	180	0.5





Typical Continuous Air Service life:

- 12 month @166°F (60°C)
- In Air/N2service or other compatible gases.
- GHTA also can be operated at high temperature for shorter time periods.

Typical Vent Service life:

• 6 month @176°F (80°C)

Recommended Operating Conditions:

 Maximum Differential Pressure and Temperature: Forward: 70psi (4.8bar) @77°F (25°C)

60psi (4.1bar) @176°F (80°C) **Reverse:**

50psi (3.4bar) @77°F (25°C)

- Maximum Forwards steaming Conditions: 15psi (1.0bar) @257°F (125°C) 4.3psi (0.3bar) @287°F (142°C)
- Maximum Reverse steaming Conditions: 7.3psi (0.5bar) @257°F (125°C) 3.0psi (0.2bar) @287°F (142°C)

Order Information and Selection Guide:

GHTA	-	Ρ	-	00A	-	10	-	S	-	С	
/		/		/		/		/		/	
Hydrophilic PTFE membrane	P-Siı E-Do	ngle layer ouble layei	rs	Micron Ratio: 00Α-0.1μm 00Β-0.2μm	Le 05 10 20 30	ngth: —5" —10" —20" —30"	Gasket B-BUNA S-Silicol E-EPDN V-Viton	Material: A n A	Seal Mode A-Double 2 B-Double 2 C-Double 2 D-Double 2	el: 226 O ring wit 222 O ring wit 222 O ring wit 226 O ring wit	h Flat end h Flat end h Bayonet h Bayonet
					40	—40"	v vitori		E-Double 2 316L Sta F-Double 2 316L Sta	22 O ring wit ainless Steel i 22 O ring witi ainless Steel i	h Flat end nner supporter h Bayonet nner supporter

G-Double 226 O ring with Bayonet 316L Stainless Steel inner supporter



GHUE High-temperature Sterilizing grade Filter Cartridges.Single layer and Double layers configuration offer flexible choice for users Hydrophobic Filters for Air, Gas and Vent service in Critical High Temperature Applications

GHUE high temperature filter cartridges are developed from the long-life and high strength PTFE membrane products. They have been designed and liquid-validated as sterilizing filters for air, gas and vent service in critical high temperature applications in biopharmaceutical and bioprocess industry, like fermentation inlet air, aseptic packaging or hot WFI tank vents. The high-strength components allows extended use in air up to 176°F (80°C) and for shorter periods up to 248°F (120°C). The unique reinforced designing assure that GHUE also can withstand high differential pressures in forwarder or reverse direction during multiple steam-in-place sterilization cycles.

The GHUE PTFE Membrane Series is available in 0.1µm and 0.2µm pore sizes.

Features

Superior PTFE Membrane Yields Maximum Filtration Results

- The quality management system for manufacturing of GHUE occurs in conformance with Certified Quality System ISO9000.
- Rinsed with 18 megohm-cm resistivity with UHP water.
- Each filter is 100% integrity tested and fully traceable by individual marked lot and serial number.
- Lot tests for multi-cycle autoclave challenges. Repeat steamability in situ and robust construction
- optimized for air , gas and vent service with enhance life at high temperatures
- Thermally welded, eliminating adhesive extractable.
- It is manufactured for use in conformance with CGMP

Filterek's TQM System Assures Consistent Performance and Reliable Filtration

- Validated in accordance with Brevundimonas diminuta in liquid at 107 per cm2 according to modified ASTM
- Standard Test Method F383-83 and FDA Guidelines on Sterile Drug Products Produced by Aseptic Processing.
- Non-Pyrogenic per USP Bacterial Endotoxins(<0.25EU/ml)
- Individually tested and serialized. Certificate of Test is provided.
- Thermally welded, eliminating adhesive extractables.
- Biosafe in accordance with USP Class VI-121°C Plastics Tests.
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.

Removal Ratings:

Size	Air and Gases(Particles)	Liquids(Sterilizing)			
00A	0.002µm	0.1µm			
00B	0.003µm	0.2µm			

Flow Factors(2.1bar):

Size (µm)	Nm³/hr@1 PSID	PSID @100Nm³/hr			
0.1	110	2.2			
0.2	130	1.7			

Specifications

Applications

Polymer Filtration
 Pharmaceutical

Aseptic packaging
Hot WFI tank vents

- Dimensions:
- Diameter:2.70 in (68 mm)
 Lengths: 5-40 in (127-1016mm)

Sterile process Gases and air

Process Gases & Compressed Air

• Fermentation tank inlet and Vents

• Lengins. 5-40 in (127-1010inin

Surface Area (10 in cartridge):

• *Minimum* 7.5 ft²(0.7m²)

Materials of Construction:

- Membrane: Proprietary hydrophobic PTFE membrane
 Support/Drainage/ Structural
- Components: Specially developed polypropylene
- Seal Material: various
 Sealing Method: thermal welding





G-Double 226 O ring with Bayonet 316L Stainless Steel inner supporter

Typical Continuous Air Service life:

- 12 months @212°F (100°C)
- 6 months @230°F (110°C)
 2 months @248°F (120°C)

Typical Cumulative Steam Life:

100 hours (1 hour cycles) @ 284°F (140°C) The steam life and service life data were determined by testing under controlled laboratory conditions up to time indicated. Actual operating conditions may affect the filter's long-term resistance to steam sterilization and hot air service. Filter should be qualified for each process application.

Recommended Operating Conditions:

• Maximum Differential Pressure and Temperature:. Forward:

70psi (4.8bar) @77°F (25°C) 60psi (4.1bar) @176°F (80°C) Reverse: 50psi (3.4bar) @77°F (25°C)

- Maximum Forwards steaming Conditions: 15psi (1.0bar) @257°F (125°C) 4.3psi (0.3bar) @287°F (142°C)
- Maximum Reverse steaming Conditions: 7.3psi (0.5bar) @257°F (125°C) 3.0psi (0.2bar) @287°F (142°C)

GHUE	-	Ρ	-	00A	-	10	-	S	-	C	2
/		/		/		/		/		/	
Hydrophobic	P-Sing	gle layer	Mi	cron Ratio:	Len	gth:	Gasket M	laterial:	Seal Mode	1:	
PTFE membrane	E-Dou	ble layers	00	A-0.1µm	05—	-5"	B-BUNA		A-Double 2	26 O ring	with Flat end
			00	B-0.2µm	10—	-10"	S-Silicon		B-Double 2	22 O ring	with Flat end
					20—	-20"	E-EPDM		C-Double 2	22 O ring	with Bayonet
					30—	-30"	V-Viton		D-Double 2	26 O ring	with Bayonet
					40—	-40"			E-Double 2	22 O ring	with Flat end
									316L Sta	inless Ste	el inner supporter
									F-Double 2	22 O ring	with Bayonet
									316L Sta	inless Ste	el inner supporter



Seal Model Type





Seal Model Type



WARNING!

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Filterek, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for marking the final selection for the products and systems and assuring that all performance, safety and warning requirements of the application are met. The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Filterek and its subsidiaries at any time without notice.

FILTEREK PRODUCTS TECH CO., LTD.

SHANGHAI FACTORY

Add: No. 9th, Donghai Industry Zone No. 4560, Cao An Rd, Shanghai, China P.C.201804 Tel: 86-21-59595990 Fax:86-21-59597170

TAICANG FACTORY

Add: No.8th Hengli Industry Zone, No.80 Fuda Road, Ludu Town, Taicang City, Jiangsu, China P.C.215412
Tel: 86-0512-53636318 Fax:86-0512-53636316
E-mail: info@scifilters.com shuxian-hao@scifilters.com